

# Accessories Series



GIVING FORM TO YOUR IDEAS

**CNC FORMING  
MACHINES FOR  
WIRE, STRIP &  
TUBE**

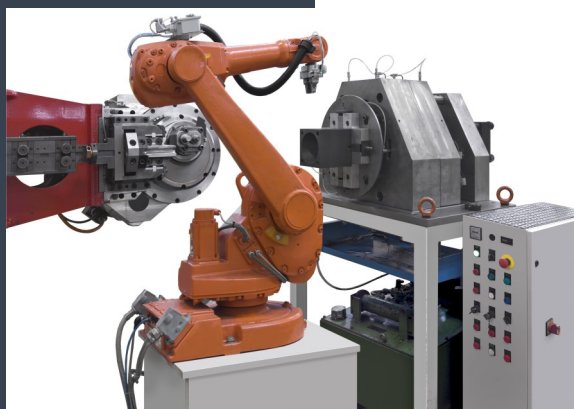


## END FORMING UNITS

**M140 head and collar forming unit. The unit can be used in line with the bending machine or as a stand-alone unit for high quality end forms.**

- Controlled by EP3 software
- Hydraulic unit with integrated cooler
- End of stroke/return stroke sensor

Model	M140
Max. Workable Diameter	12.7 mm
Installed Power	9 kW
Ram Force	40 tons at 200 bar
Fix Clamps	4
Movable Clamps	4
Cycle Time	4.5 s
Net Weight	1170 kg
Dimensions (L x W x H)	1050 x 1150 x 1650 mm

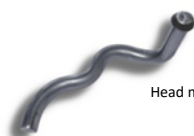


Head & Collar made by M140 unit

**M162 head forming unit. The unit can be used in line with the machine or as a stand-alone unit for high quality end forms.**

- Controlled by EP3 software
- Hydraulic unit with integrated cooler
- End of stroke/return stroke sensor

Model	M162
Max. Workable Diameter	Up to 15 mm
Installed Power	7.5 kW
Fix Clamps	4
Movable Clamps	4
Cycle Time	4.5 s
Net Weight	530 kg
Dimensions (L x W x H)	1000 x 1000 x 1650 mm



Head made by M162 unit

**ADVANCED TECHNOLOGY FOR  
WIRE, TUBE, STRIP BENDING  
AND FORMING**



## END FORMING UNITS

**M165 head forming unit.** This unit has been specifically designed for use on secondary operation with robot for high quality double head forming.

- Controlled by EP3 software
- Hydraulic unit with integrated cooler
- End of stroke/return stroke sensor

Model	M165
Max. Workable Diameter	Up to 15 mm
Installed Power	7.5 kW
Fix Clamps	4
Movable Clamps	4
Cycle Time	4.5 s
Net Weight	530 kg
Dimensions (L x W x H)	1000 x 1000 x 1650 mm



Head made on M165 unit

**TEF 81 multiple turret forming unit.** The unit is suitable to make head forming operation, inside and outside diameter, deburring and multi-step drawing.

Model	TEF 81
Max. Workable Diameter (tube)	Up to 10 mm
Installed Power	5 kW
Net Weight	425 kg
Dimensions (L x W x H)	1000 x 1500 x 1800 mm
Cycle Time	Depending on end forming shape



Tube end forming made on TEF 81



The machine is shown without safety barriers for display purposes

The Manufacturer reserves the right to alter any information and/or picture provided in this brochure without notice.

