



Design

Production

Consulting

Sales

Lucas S.r.l. with over forty years of innovation in the production of machines for sheet metal processing is proposed as a supplier and partner for:

- ♦ Circular shear and beading machines for tank ends
- ♦ Shear and beading machines for oval tanks
- ♦ Trimming -beading machines
- ♦ Special combo machines
- ♦ Machines designed to customer specifications
- ♦ Tube lock seamers
- ♦ Flanging machines for ventilation
- ♦ Complete production lines



LUCAS S.r.l.

Via IV Novembre 3

36010 CHIUPPANO VI

Tel 0445 891722

Web site : www.lucas.eu

E-Mail : info@lucas.eu

Vat no. 03274980246



solutions for beer kegs



LUCAS OFFERS ALL ITS EXPERIENCE AT THE SERVICE OF ITS CUSTOMERS REGARDING

- ⇒ help the customer in choosing the best equipment for its specific use
- ⇒ bespoke design for unique technical demands
- ⇒ sampling and feasibility studies at its laboratory



WHY LUCAS?

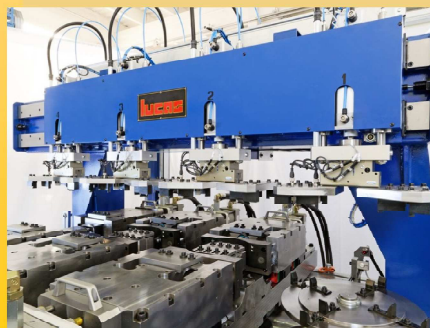
- ♦ COMPETENCE
- ♦ EXPERIENCE
- ♦ FLEXIBILITY
- ♦ REABILITY



Four stations machine equipped for forming handles on beer kegs

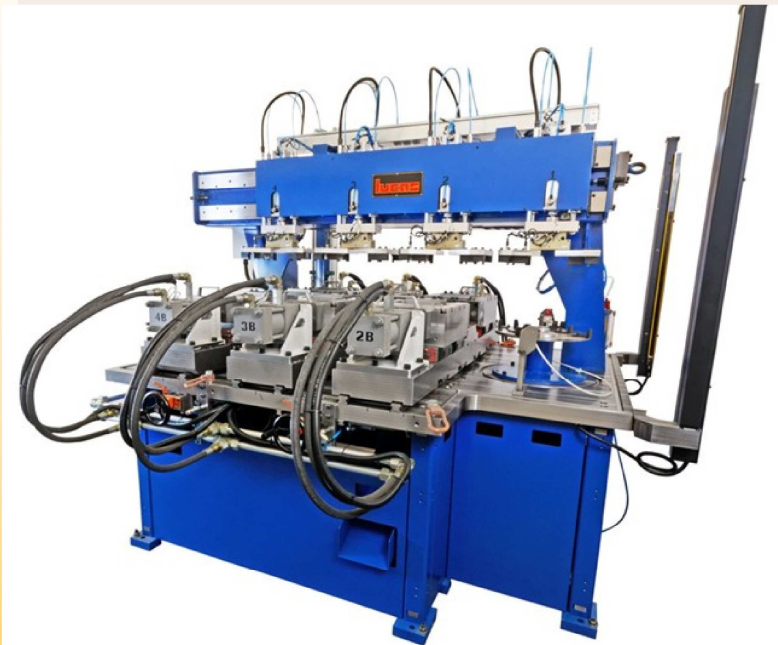
Operations description:

- ♦ The ring is deposited on the centering station where it is oriented in the correct position for following operations.
- ♦ A transfer device moves, after each single operation, the workpiece in the three work stations (cutting, pre-forming and curling).
- ♦ After the last station the fourth arm of the piece transfer device deposits the keg on a conveyor



msm

handles forming machine



FIGURES

- ⇒ Robust welded steel frame
- ⇒ Work plan around 2000 x 1700 mm
- ⇒ Automatic lubrication
- ⇒ Interchangeable punches and



vbu for beer kegs



VBU 800 - machine equipped for forming handles on beer kegs

Operations description:

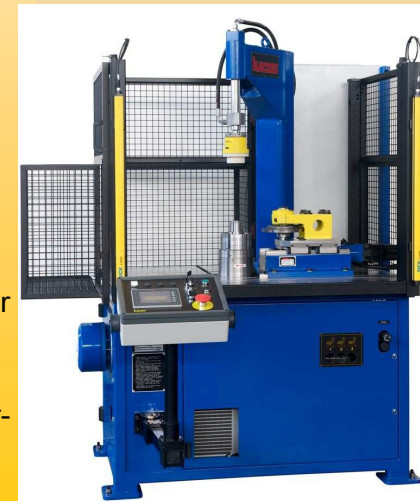
- ♦ The ring is deposited on the clamping tool
- ♦ An hydraulic working units performs the curling on the upper part of the ring forming the round handle of the upper (or lower) chimb of beer kegs
- ♦ In the same positioning of the ring the machine can perform the lower tapering of the chimb



VBU 400 - machine equipped for beading of beer kegs body

Operations description:

- ♦ The ring is deposited on the clamping tool
- ♦ An hydraulic working units performs the central ribs on then body of beer kegs
- ♦ In the same positioning of the ring the machine can perform the lower tapering of the chimb



WHI LUCAS?

- ♦ COMPETENCE
- ♦ EXPERIENCE
- ♦ FLEXIBILITY
- ♦ REABILITY



Lucas, company leader in the field of sheet metal working machines, has developed for producers of beer kegs three machines with following scopes:



summarizing



1. Shearing and forming the handle
2. Rounded beading of the edge of the upper (and lower) chimb of beer kegs
3. Forming of the stiffening rib of the body of beer kegs

Lucas Srl

Vat no. 03274980246
REA N° VI-312424 CCIAA di Vicenza
Cap. Soc. € 100.000,00

Via IV Novembre, 3
36010 Chiuppano (VICENZA)
Italy

Phone: +39.0445.891722
Fax +39.0445.893162
Email: info@lucas.eu